

# Removal of Methyl Blue Dye from Aqueous Solution by Adsorption unto Ground Nut Waste

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## ABSTRACT

The present study was designed to investigate the possibility of using ground nut shell as an adsorbent for the removal of methyl blue dye from aqueous solution. Batch adsorption, FTIR and spectrophotometric methods were used for the study. The results obtained, revealed that the dye has maximum wavelength of absorption at 660 nm and exhibited infra-red absorption peaks at, 1641, 2966 and 3365  $\text{cm}^{-1}$  which corresponded to C-H stretch, C=C/C-O stretch, C  $\equiv$  C vibration and OH/N-H stretch. The adsorbent (ground nut shell) also displayed several functional groups that characterized it as a good adsorbent. The adsorbent also exhibited average adsorption capacity of 4.00 mg/g. The adsorption of the dye was strongly favored by low pH ( $< 6$ ), moderate adsorbent dose and varied linearly with dye concentration and with the period of contact. The adsorption characteristics best fitted the pseudo second order kinetics while the rate of adsorption was significantly affected by intra particle diffusion.

The separation factors deduced through the best fitted isotherm (the Langmuir isotherm) revealed that the adsorption of the dye on ground nut shell is favorable. FTIR analysis indicated that the adsorption of methyl dye on ground nut shell is enhance by synergistic interaction between some functional groups in the dye and in the adsorbent. From the results and findings of the study, it was concluded that waste recovered from ground nut shell is a good adsorbent for the removal of methylene blue dye from aqueous solution.

## Introduction

Dyes is one of the commonest organic compounds that are constituents of effluents from dye, leather, textile, pulp/paper industries. However, their toxicity has attracted volume of researches on best measures that can be used to reduce their impact on aquatic environment. According to Ratna et al. [1] beyond the toxicity of most dye is the tendency for some of them to undergo chemical reactions within the exposed environment and formed products that are more toxic than the primary dye. Klemola et al. [2] evaluated the toxicity of reactive dyes and dyed fabrics using the heap-1-cytotoxicity test. They found that except dye fabrics, all the studied dyes were toxic. Blue dyes were more toxic than red dye. They concluded that all the pure dyes showed toxicity at low concentrations. In his toxicological studied of dye contaminated industrial effluents, Verma [3] found that tannery and dye industrial effluents are more toxic than textile and paper

mill effluents. However, all the dye containing industrial effluents were found to exhibit acute toxicity at relative low concentration. It has been found that among all dyes, the toxicity of azo dyes has attracted much environmental concern because they are persistent, relatively non-biodegradable and contains aromatic rings, azoic linkages and amino acids [4].

In view of their potential toxicity and environmental consequences, there is a significant need to develop methods of removing dye from industrial effluents prior to their disposal. Adsorption is known to be one of the best options of detoxifying waste water of dye and dye products [5]. Adsorption is a process of removing pollutants (adsorbate) by allowing them to stick to the surface of suitable materials (adsorbent). Commonly used adsorbent are plant materials (such as plant waste materials), polymer materials (such as zeolite, chitosan, alumina, gypsum, etc) and synthetic materials

or the blend of one or two of these materials [6-11]. Several factors may affect adsorption of a given dye. For example, Miyah et al. [12] found that the efficiency of walnut shells powder as a low-cost adsorbent for removing methylene blue dye from aqueous solution depends of time, temperature, pH, amount of adsorbent and concentration of dye in the medium. However, the used adsorbent displayed excellent adsorption when these parameters were set at optimum. Manna et al. [12] found that modification of lignocellulosic matter through grafting with neem oil greatly enhance its adsorption capacity for methylene blue dye from aqueous solutions.

Other factors that affected its adsorption capacity were temperature, time, pH and adsorbent dose. Reddy et al. [3] also found that physical activation of corn cobs with CO<sub>2</sub> and steam at high temperature (1173 K) present excellent adsorption capacity for basic and methylene blue dyes from aqueous solution. The adsorbent was characterized using temperature programme decomposition and thermogravimetric analyzer. Langmuir isotherm best described the adsorption characteristics of the corn com. Some studies have been reported on the use of plant waste as adsorbent for dye. For example, Rehman et al. [13] found that hydrolyzed rice straw biochar obtained from lignocellulosic bioethanol process possessed surface properties (such as Brunauer-Emmet-Teller surface area, total pore volume and pore width) that presents it as a good adsorbent for green dye. The adsorption of the dye was spontaneous and followed a physisorption mechanism. Mono layer of adsorption was affirmed through the fitness of the adsorption data to the Langmuir isotherm. The kinetic of the adsorption was consistent with a second order kinetics. Other plant materials that have been successfully used as adsorbents for dyes include orange peel [14,15] citrus lime peel waste [13], vegetable residue [16], wheat straw [17], macuba palm cake [18], *Opuntia ficus indica* fruit waste (Pelaez 2013), cashew nut shell [19], oil palm leaves [20], coffee ground [21], peach shell [22], papaya seed [23], switch grass bio char (Mahmound 2016), agricultural waste [24] and seeds of *Aleuritemo luccana* [25]. Despite all these reported studies, literature is scanty on the use of ground nut shell as an adsorbent for methylene blue and malachite green dyes. Perhaps the most extensive documentation on the use of ground nut shell as an adsorbent for dye is that reported by Kumar et al. [26], who used bed service and Thomas models. The adsorbent was characterized using FTIR, which revealed adsorption peaks at 3398 cm<sup>-1</sup> due to OH stretching, alkane stretching at 2929 cm<sup>-1</sup>, C=C stretches and C-H bending at 1600 and 1363 cm<sup>-1</sup> respectively. Other adsorbents of plant origin have also been reported including hydrothermal carbonized tea waste (Islam 2015), Porous carbon from tea waste [27] camola residue [28] and loofah sponge based porous carbons [29].

Adsorption of compounds such as dyes onto a surface (adsorbent) is control by some factors including, the presence of suitable functional groups, electronic parameters, the presence of lone pair electron, aromaticity and the expected mechanism of adsorption (physical or chemical adsorption). Dyes are

either adsorbed through the mechanism of physisorption or chemisorption. Adsorption mechanism involves charge transfer from a charged molecule to charges surface (physisorption) or the transfer of electron from the donor molecule (adsorbate or adsorbent) to the acceptor molecule (adsorbent or adsorbate). Therefore, adsorption of dyes can be considered as a process that involves the creation electrophilic and nucleophilic centers. Because dyes are widely used in our environment and the possibility of experiencing its toxic impact (especially in aqueous media), any method that can reduce the concentration of dye effluence before they are discharge to the environment will contribute to the improvement of environmental quality especially when the process is ecofriendly. Therefore, the present study is aimed at investigating the potential of ground nut shell for the adsorption of Methylene Blue (MB) from aqueous solutions. The chemical structures of MB dye are shown in Figure 1.

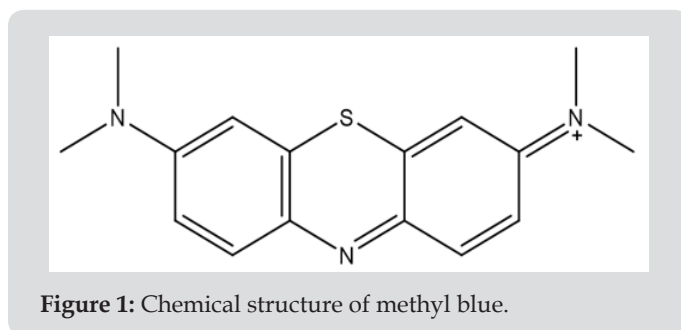


Figure 1: Chemical structure of methyl blue.

## Materials and Methods

Groundnut shell samples were dried to constant weight and sieved to 45 BSS size using an electric shaker. These samples were then used for the adsorption experiment. Annular grades methyl blue and malachite green dyes were purchased from Aldrich chemical company and their respective stock solutions were prepared. All statistical analysis was carried out using excel programmed in the Microsoft software.

## Batch Adsorption Experiment

Batch bio-sorption experiments were conducted as reported elsewhere Mijah et al. [30]. A 250 ml beaker was placed in a shaker maintained at 100 rpm. Maximum wavelength of adsorption of the dye was determined by measuring the absorbance values at various wavelengths. A plot of absorbance against concentration was developed and the absorbance that gave highest peak was recorded as wavelength of maximum absorption. All other spectrophotometric experiment were carried out at this wavelength. Calibration curves were prepared using various concentrations (100 to 1000 ppm) of the dye. From the calibration curve, concentrations of the dye was determined using UV spectrophotometer after absorbance measurements at wavelength of 660 nm. The variables that were investigated through batch adsorption included contact time, initial dye concentration, biomass dose, and solution pH. In each case, the equilibrium concentration of dye adsorbed per gram of the adsorbent was calculated using the following equation [30].

$$q_e = \frac{(c_0 - c_e)V}{m} \quad 1$$

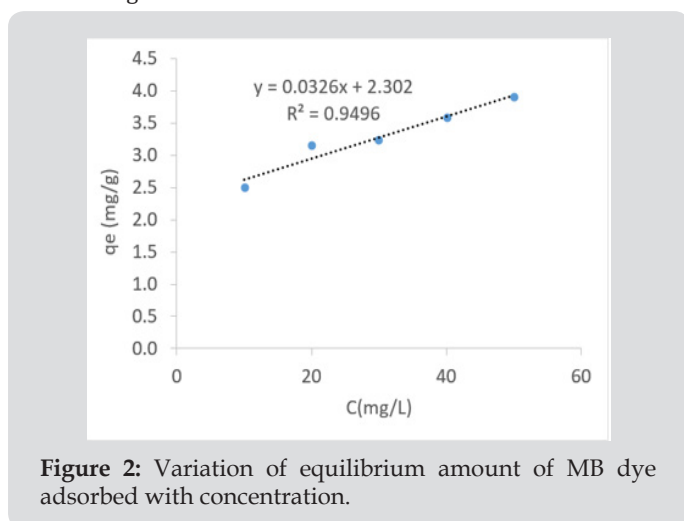
where  $C_0$  and  $C_e$  are the initial and equilibrium concentrations of the dye,  $V$  is the volume of sample in liter and  $m$  is the mass of the adsorbent in gram. Effect of concentration was carried out using various concentration of the dye ranging from 10 to 50 mg/L and agitation rate of 100 rpm for 2 hours. Effect of period of contact and pH were investigated using fixed mass of adsorbent (2g), constant concentration of the dye (50 mg/L) but varying time (20 to 180 minutes) and pH (2 to 10) respectively. Effect of biomass dose was also investigated by using varying amount of the adsorbent (10 to 100 mg) but constant concentration of dye (90 mg/l) and time (2 hours) (Mana 2017).

### FTIR Analysis

FTIR analyses of the dye, adsorbent (before and after adsorption) were carried out using Scimadzu FTIR-8400S Fourier transform infra-red spectrophotometer. The sample was prepared using KBr and the analysis was done by scanning the sample through a wave number range of 400 to 4000  $\text{cm}^{-1}$  [30].

### Results and Discussions

The measured wavelength of maximum absorption of MB dye was 600 nm while the functional groups identified in FTIR spectrum of the dye were at frequencies of 543, 1641, 2966 and 3365  $\text{cm}^{-1}$ . Those in ground nut shell were 3775, 3398, 2930, 1599, 1363, 1258 1044 and 614  $\text{cm}^{-1}$ . Results obtained for the variation of equilibrium amount of MB dye adsorbed with concentration is shown in Figure 2.



**Figure 2:** Variation of equilibrium amount of MB dye adsorbed with concentration.

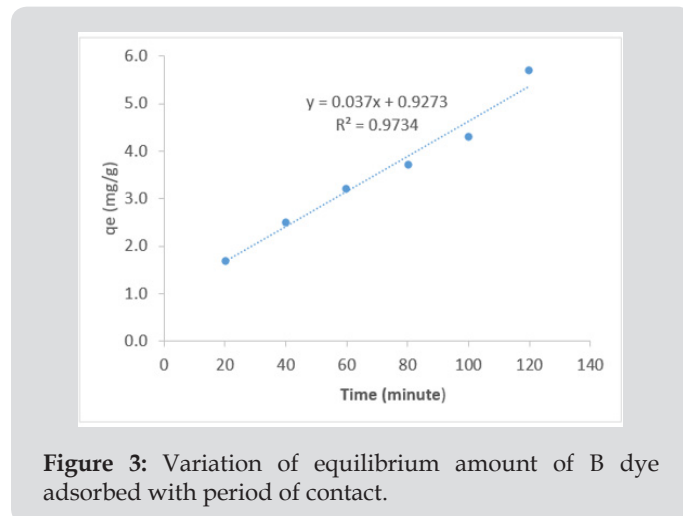
### Spectrophotometric Study

The absorption spectrum of MB dye indicated that the wavelength of maximum absorption for the dye is 660 nm which corresponded to value reported by Ghaedi et al. [31]. This wavelength was used as a reference wavelength for measuring all concentrations of MB dye in the study. The FTIR spectrum of MB

dye (spectrum not shown) revealed four prominent peaks at 543, 1641, 2966 and 3365  $\text{cm}^{-1}$  which corresponded to C-H stretch, C=C/C-O stretch, C  $\equiv$  C vibration and OH/N-H stretch. Literature reveals that for adsorption to be significant the three must be suitable functional groups through which the adsorbate and the adsorbent can interact, either by electron transfer/formation chemical bond (chemisorption) or charge transfer, which describes physisorption (Eddy 2015). Most suitable functional groups are those having multiple bond or  $\pi$ -electron [33]. Therefore, MB dye is expected to be effective in creating interactions with ground nut waste, leading to its adsorption.

On the other hand, the FTIR spectrum of groundnut shell indicated the presence of OH stretches at 3775 and 3398  $\text{cm}^{-1}$ , C-H stretch at 2930  $\text{cm}^{-1}$ , C=C stretch at 1599  $\text{cm}^{-1}$ , N-O stretch at 1363  $\text{cm}^{-1}$ , C-O stretch as 1258  $\text{cm}^{-1}$ , C-N stretch at 1044  $\text{cm}^{-1}$  and alkyl halide stretch at 614  $\text{cm}^{-1}$ . After adsorption of MB dye onto the ground nut shell, the OH stretch was shifted to 3410, the C-H stretch was shifted to 2919, the C=C stretch was shifted to 1536  $\text{cm}^{-1}$  while the C-N stretch was shifted to 1050  $\text{cm}^{-1}$ . Other functional groups were missing. These shifts were generally observed to occur at higher intensity suggesting that there must have been synergistic interaction (between some common functional groups in the ground nut shell and MB dye) that resulted on constructive interference.

### Batch Adsorption Study



**Figure 3:** Variation of equilibrium amount of B dye adsorbed with period of contact.

As several studies have revealed that adsorption capacity of a given adsorbent for dye depends on several factors including period of contact, pH, concentration of the dye, adsorbent dose, modification of the dye, etc. Effect of most of these factors on the adsorption of methylene blue dye on ground nut shell surface were investigated in this work. Figure 3 shows the plot for the variation of equilibrium concentration of MB dye absorbed with concentration. The plot displays linear relationship between the amount of MB dye adsorbed and concentration indicating that the amount of MB dye adsorbed by ground nut shell increases with increasing concentration. For a given number of vacant desorption

sites, increase in concentration of the adsorbate can increase the amount of dye that is adsorbed through corresponding increase in the rate of diffusion of the dye molecules to the adsorption site. Linear relationship was also observed between the amount of MB dye adsorbed and time, which also implies that with increasing time the amount of dye adsorbed will increase. This linear relationship observed for time and concentration parameters may not be observed beyond certain concentration and time.

The observed trend is similar to those reported in literature. Specifically, at the start of the experiment, available adsorption sites are gradually occupied as MB dye diffuses to the surface but beyond a certain concentration and at a certain time, vacant sites must have been completely covered hence competition between adsorption and desorption will set in leading to desorption and consequent decrease in the amount of adsorbed dye [30]. The amount of dye adsorbed on ground nut shell was also found to increase with increase in the adsorbent dose (as shown in Figure 4) up to a dose value of 6 g, after which the equilibrium amounts adsorbed decreases. This observation signifies that there is a maximum dose of the adsorbent that will enhance efficient adsorption. Similar observation has been reported by other researchers [31]. Adsorption dosage can increase or decrease the amount of dye that is adsorbed based on the possibility of alteration of sticking probability arising from interaction between the adsorbent particles. If the interaction between the particles of the adsorbent is strong, the tendency for the dye to be adsorbed will decrease and vice versa.

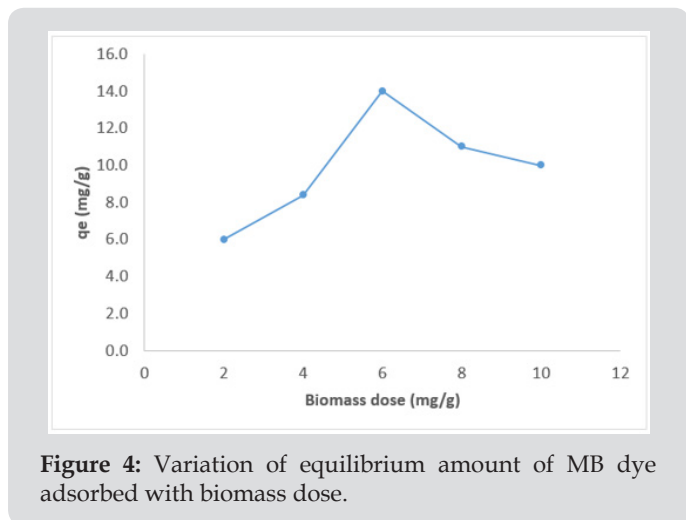


Figure 4: Variation of equilibrium amount of MB dye adsorbed with biomass dose.

A progressive increase in the amount of MB dye adsorbed with pH was also observed in this work (Figure 5). However, beyond the pH of 4, the equilibrium concentration of MB dye adsorbed was constant. The trend can be attributed to effect of protonation by available hydrogen ion. At low pH, the concentration of H<sup>+</sup> is enough to encourage adsorption of the dye because MB dye is anionic. However, progressive increase in pH leads to corresponding depletion of H<sup>+</sup> and subsequent reduction in the amount of dye adsorbed such that further increase in pH does not lead to a corresponding increase in equilibrium amount of adsorbed dye.

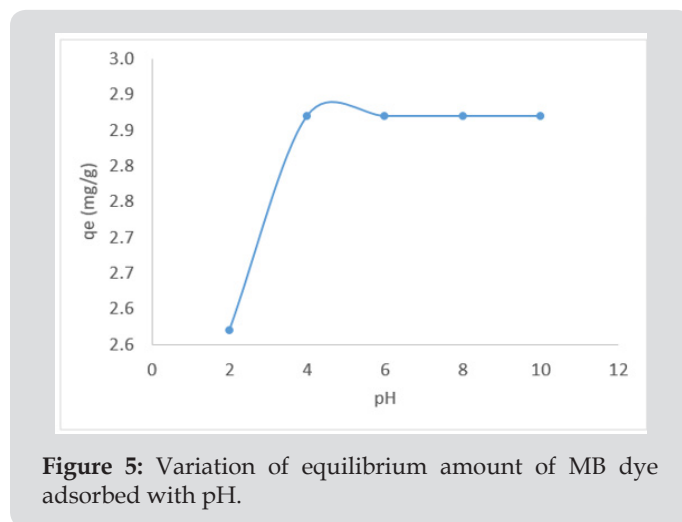


Figure 5: Variation of equilibrium amount of MB dye adsorbed with pH.

### Kinetic Study

The linear relationship established between equilibrium amount of MB dye adsorbed and time implies that the adsorption of MB dye significantly depends on time, hence kinetic study of the adsorption process is essential and relevant. Basic concepts of kinetics modelling of adsorption phenomenon is based on three major theories, namely, pseudo first order, pseudo second order and intra particle diffusion model. Curve fittings using equations applicable to the listed theories indicated that the adsorption of methyl blue dye on ground nut shell obeys all the relevant equations, except pseudo first order kinetic. A pseudo second order kinetics can be expressed in form of four models expressed as equations 2 to 5 [32].

$$\frac{t}{q_e} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} \tag{2}$$

$$\frac{1}{q_e} = \frac{1}{q} + \left( \frac{1}{k^2 q_e^2} \right) \frac{1}{t} \tag{3}$$

$$q_t = q_e - \left( \frac{1}{k q_e} \right) \frac{q}{t} \tag{4}$$

$$\frac{q_e}{t} = k q_t^2 - k q_e q_t \tag{5}$$

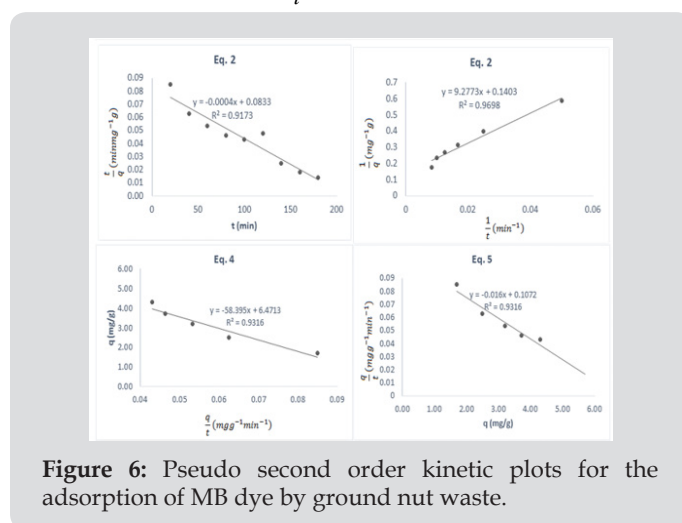


Figure 6: Pseudo second order kinetic plots for the adsorption of MB dye by ground nut waste.

According to equations 2, a plot of t/q versus t is linear. Equation 3 requires that a plot of 1/q versus 1/t is linear while equations 4

and 5 imply that plots of  $q$  versus  $q/t$  and  $q/t$  versus  $q$  are linear respectively. Pseudo second order kinetic plots based on equations 2 to 5 are presented in Figure 6 while kinetic parameters obtained from slope and intercepts of the plots are presented in Table 1. High degree of fitness were obtained for all the plots and the calculated pseudo second order parameters are relatively comparable to each other, indicating that the adsorption of MB dye obeys a pseudo second order kinetic. A significant feature of a pseudo second order model is the ability to calculate the initial adsorption rate,  $h$  and half adsorption time,  $t_{1/2}$  according to equation 6 and 7 respectively,

$$h = \frac{1}{k_2 q_e^2} \quad 6$$

$$t_{1/2} = \frac{1}{k_2 q_e} \quad 7$$

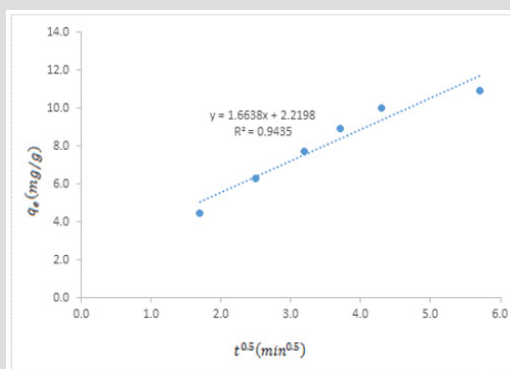
**Table 1:** Kinetic parameters for pseudo second order plots according to equations 2 to 5.

Equation	$q_e$ (mg/g)	$k_2$ (g/mg/min)	$h$	$t_{1/2}$ (/min)	R
Eq. 2	8.25	0.0011	12.8742	106.212	0.9173
Eq. 3	7.1276	0.0021	9.2773	66.1247	0.9698
Eq. 4	6.4713	0.0026	9.0237	58.395	0.9316
Eq. 5	6.7	0.0027	8.1066	54.3144	0.9316

Calculated  $h$  and  $t_{1/2}$  values for MB dye according to equations 2 to 5 are also presented in Table 1. The results obtained reveal that  $h$  value for MB dye ranged from 8.11 to 12.87 while the  $t_{1/2}$  values ranged from 54.31 to 106.21 /min. These values are comparable to values reported for the adsorption of some dyes by ground nut shell [30]. Adsorption of MB dye on ground nut shell may involve diffusion process as the rate limiting step provided the intra particle diffusion model (equation 8) is obeyed.

$$q_e = k_p t \frac{1}{2} \quad 8$$

where  $k_p$  is the intra particle diffusion constant. Figure 7 shows that a plot of  $q_e$  versus  $t^{(1/2)}$  was linear with  $k_p$  value of 1.66. Generally, most plots for intra particle diffusion models may exhibit three sections. The first section is the slowly rising graph followed by a straight line and lastly a plateau. However, in this study, the plot is completely linear, which confirms that both surface adsorption and intra particle diffusion process occur simultaneously.



**Figure 7:** Intra particle diffusion model plot for the adsorption of MB dye on ground nut shell.

## Adsorption Isotherm

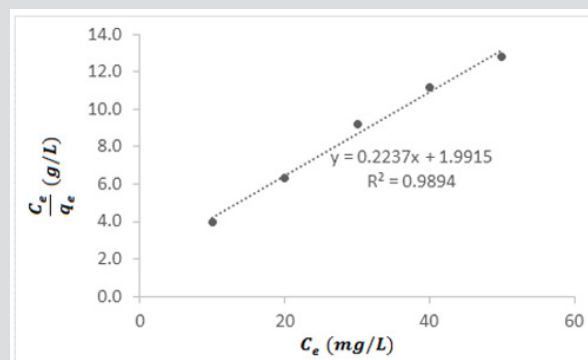
An investigation into the best suited model that describes the adsorption characteristics of MB dye on ground nut shell revealed that Langmuir and isotherm best fitted the adsorption of MB dye on ground nut shell. The Langmuir adsorption equation can be written as [33-39].

$$\frac{c_e}{q_e} = \frac{1}{k_L q_m} \frac{c_e}{q_m} \quad 9$$

Figure 8 shows the Langmuir plot for the adsorption of the studied dye on ground nut shell. From the slope of the plot, calculated value of the theoretical adsorption capacity ( $q_m$ ) is 4.4703 mg/g while the Langmuir adsorption constant ( $k_L$ ) is 0.112327. The separation factor,  $R_L$ , expressed as  $R_L = \frac{1}{1+k_L c_e}$  were found to range from 0.1511 to 0.4710 and increase with increase in the concentration of the dye. Therefore, the adsorption of MB dye on ground nut shell surface is favorable since  $R_L$  is less than unity but greater than zero [7]. The standard Gibb free energy of adsorption of MB dye on ground nut shell was evaluated using the Gibb Helmholtz equation (equation 10)

$$\Delta G_{ads}^0 = -RT \ln K_T \quad 10$$

Application of equation 10 resulted in the average value of 5507.70 J/mol for the  $\Delta G_{ads}^0$ . This value is lower than the threshold value expected for the mechanism of physical adsorption. Therefore, the adsorption of MB dye on ground nut shell is consistent with the mechanism of physical adsorption.



**Figure 8:** Langmuir isotherm for the adsorption of MB dye on ground nut shell.

## Conclusion

The present study was designed to investigate the adsorption capacity of ground nutshell for methylene blue dye. The results and findings of the study conform that ground nut shell is a good adsorbent for the removal of methylene blue dye from aqueous solution. The removal efficiency of ground nut shell for methylene blue dye is favored by the present of suitable functional groups and the adsorption capacity can be optimized by taking advantage of period of contact, concentration of the adsorbate, mass of the adsorbent, pH. The adsorption of methylene dye onto ground nut shell fitted pseudo order model and the Langmuir adsorption

isotherm. Therefore, ground nut is an excellent adsorbent for the removal of methylene blue dye from aqueous solution.

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