

# Thermal Stability of Some Anti-Inflammatory Pharmaceutical Drugs and Determination Of Purity Using (DSC)



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Received: March 19, 2017; Published: April 10, 2018

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## Abstract

The thermal behavior of some anti-inflammatory drugs: diflunisal, tenoxicam and celecoxib are studied extensively by thermo gravimetric and differential thermal analyses (TGA/DTA) techniques. The thermo gravimetric data allowed determination of the kinetic and thermodynamic parameters: activation energy (Ea), frequency factor (Z) activation entropy (AS#) and reaction order (n) which calculated from TG-curves at different heating rates using different kinetic models: The relative thermal stabilities of the anti-inflammatory drugs have been evaluated on the basis of the kinetic and thermodynamic parameters. Also, the purities of these drugs are determined by differential scanning calorimetric (DSC) technique and compared with specialized pharmacopoeia methods. Analysis of the DSC data indicated that the degrees of purity of diflunisal, tenoxicam and celecoxib were similar to those found by pharmacopoeia methods (BP and USP). The simplicity, speed and low operational costs of thermal analysis justify its application in quality control of pharmaceutical drugs.

**Keywords:** Thermal Analysis; TGA and DTA; Differential Scanning Calorimetric (DSC); Anti-Inflammatory Drugs

## Introduction

Several studies have been carried out on the solid state and the applicability of thermal analysis to investigate analgesic and antirhumatic agents [1-5]. The interactive nature of diflunisal, tenoxicam and celecoxib used in tablet formulation is the subject of the present investigation. Diflunisal, (2',4') difluoro-4-hydroxy-(1,1')-biphenyl-3-carboxylic acid. Is a derivative of salicylic acid similar to aspirin. Tenoxicom, 4 - hydroxyl - 2 - methyl-N-2-pyridy 2H-thieno [2,3-c]-1,2-thiazine-3-carboxamide 1,1-dioxide. , is a non steroidal ant rheumatic drug belongs to oxicam group. Celecoxib, 4-[5-(4-methylphenyl)-3-trifluoromethyl]-1-hyraz-benzenesulfonami, is non steroidal anti inflammatory drug belongs to cyclogenase inhibitor group. Ford et al [6]. Pointed out the use of thermal analysis in the characterization of the pharmaceutical drugs and the use of thermal analysis in the development of solid dosage forms. Thermo gravimetric (TG/DTG) is an analytical, quantitative and comparative method, capable of producing fast and reproducible results.

In this technique the change in a sample mass is determined as a function of temperature. It can be used in the quality control of drugs, with a view to improvement of the final product and for the determination of drug quality via the technological parameters [7].

It is an effective method of studying thermal stability and kinetic parameters of the decomposition of drugs and medicine [8-10]. The differential scanning calorimetric (DSC), also, can be used in the pharmaceutical industry as analytical tools of great importance for the identification and purity testing of active drugs, yielding results rapidly and efficiently [11-12]. DSC has been applied for the quality control of raw materials used in pharmaceutical product [13]. The present work reports studies of the thermal behavior of some anti-inflammatory drugs, in comparison with the methods employed for identification and purity testing in the pharmaceutical industry [14-15]. In relation to the application of thermal techniques in the quality control of medications.

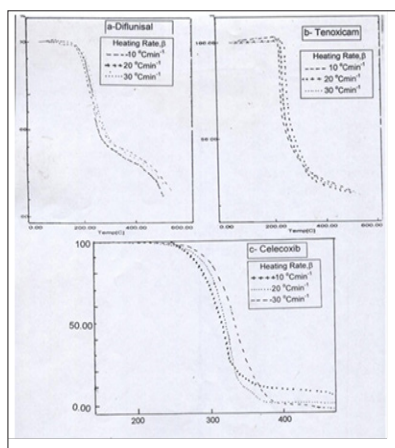
## Experimental

The dynamic thermo gravimetric curves of diflunisal, tenoxicam and celecoxib were recorded on Shimadzu thermo balance, model DTG-60H, under a nitrogen atmosphere with constant flow of 50 mL min<sup>-1</sup>, at heating rates of 5,7.5,10, 20 and 30 °C min<sup>-1</sup>, up to a temperature 600 °C, sample with a mass of around 10mg were packed in alumina cell. The calorimetric curves of anti-inflammatory drugs were obtained with Shimadzu differential scanning calorimeter, model DSC-50. Under an atmosphere of nitrogen, with

a constant flow of 30 mL min<sup>-1</sup> and a heating rate of 10 °C min<sup>-1</sup>, up to a temperature of 500 °C, Samples with a mass of 2mg were packed in an alumina cell. The purity determination was performed using heating rate of 2 0C min<sup>-1</sup>, up to a temperature range from 25 to 250 C in nitrogen d-masphere with flow rate 30ml min<sup>-1</sup>. The To, Ts and Δ Hfusion were calculated. The kinetic and thermodynamic parameters of decomposition, the activation energy (Ea), reaction order (n), frequency factor (Z), the activation entropy (AS#), were obtained from thermo gravimetric curves (TG), using (α) values of 0.1-0.4 for diflunisal and tenoxicam and of 0.2-0.8 for celecoxib. The mathematical models of Kissinger [14]. Flynn-Wall-Ozawa [16-17]. Coats and Redfern [18,19]. Madhusudanan [20], and Horowitz-Metzger [21], applicability of these methods to the pharmaceutical drugs in the conversion range studied.

### Results and Discussion

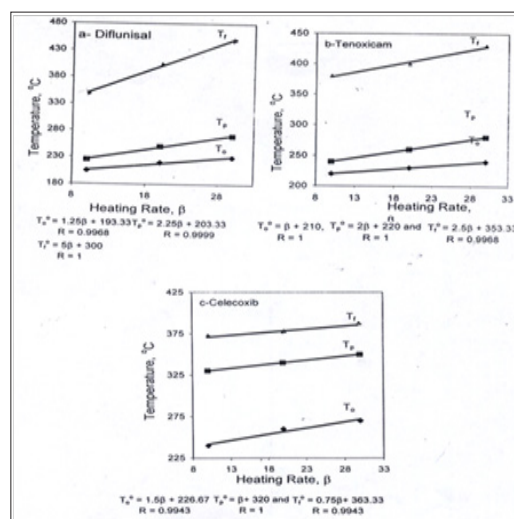
The thermo gravimetric curves (Figure 1). Were analyzed by the tangent method, calculated from the curve of mass loss versus temperature. Calculations on the range of temperatures and the respective mass losses were performed with the aid of shimadzu software and excel programs. The TG-curves of Diflunisal revealed four thermal decomposition stages. The weight losses were calculated for the different steps and compared with those theoretically calculated for the suggested decomposition. TG-curves, Figure 1a, shows that the weight loss percentage 7.5% (calc.7.2 %) at temperature range 100-200 °C, this can be attributed to the removal of one the combined water. In the second step of decomposition within 200-220 °C temperature range is matched with the calculated value (11.2%) corresponding to the removal of carbon monoxide molecule. The third step of decomposition is matched with the calculated value (calc.15.998%) represent the removal of two molecules of HF within temperature range 220-240 °C. The fourth step of degradation corresponding to loss of 66.63 % (calc. 66.4%) represent the removal of remaining organic parts of diflunisal within temperature range 240-600 °C, while no the weight remaining is not present.



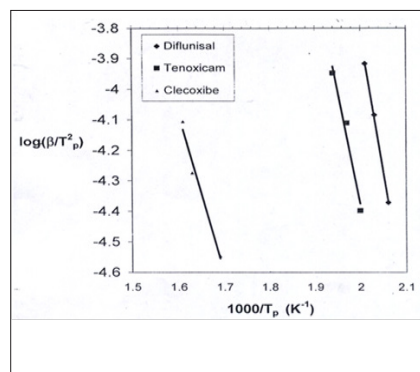
**Figure 1:** TG-curves of the thermal decomposition at different heating rates of a -Diflunisal, b- Tenoxicam and c-celecoxib drugs.

The DTA show that an endothermic peak at 218 0C due to melting and another endothermic peak at 280 0C due

decomposition of the compound. Other exothermic peaks at 400 0C due to complete decomposition of the compound. From TG-curves of Tenoxicam, (Figure 2). The weight losses are 46.479 (46.56), 20.36 (20.46), 8.5 (8.3) and 15.22 % (15.42% calc.), respectively. The first one observed in the temperature range 120-250 °C is attributed to removal of SO<sub>2</sub>, N<sub>2</sub> and 2C<sub>2</sub>H<sub>2</sub>, whereas the second step corresponds to the removal of C<sub>3</sub>H<sub>3</sub>N<sub>3</sub>O (within the temperature range 250-330 °C). The third step corresponding to the removal of CO molecule within temperature ranges 330-350 °C. The last one corresponds to the removal of remaining of organic parts (C<sub>4</sub>H<sub>4</sub>) two molecules of acetylene within temperature range 350-600 °C. The remaining weight % of 9.67 is matching with the calculated value of 9.48 % pointing to the decomposition of this drug into sulphur.



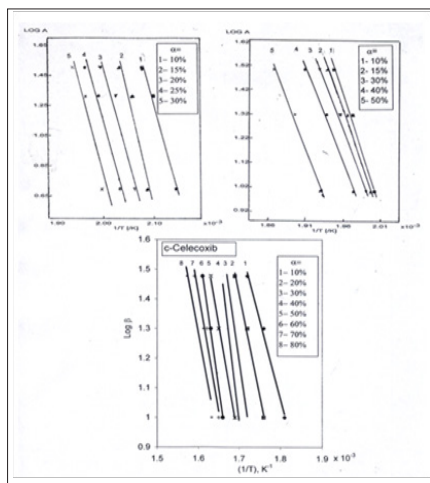
**Figure 2:** Plots of the thermal decomposition temperatures versus heating rates.



**Figure 3:** plots of the thermal decomposition temperatures versus heating rates according to Kissinger method.

Figure 3 represent the weight losses of celecoxib were 21.10, 43.66, 18.20 and 16.90%, the first step of decomposition representing the removal of SO<sub>2</sub> and NH<sub>3</sub> molecule in temperature range 100-300 °C is in a good agreement with the theoretical value 20.98%. The second step within the temperature range 300-360 °C represents loss of biphenyl nucleus (C<sub>13</sub>H<sub>8</sub>) calculated value 43.38%. The third step of decomposition attributed to loss of CHF<sub>3</sub> within temperature range 360-400 °C is matching to theoretically

value 18.09%. The last one represents the removal of the organic residue of celecoxib molecule within temperature range 400-600 °C is in agreement with the calculated value of 16.78%. Figure 4 shows that the heating rates affect on the temperatures at the maximum weight-loss rate ( $T_p$ ), at the start ( $T_0$ ) and at the end ( $T_f$ ) of the weight-loss stages. It was found that the values of  $T_0$ ,  $T_p$  and  $T_f$  increase with increasing of heating rate ( $\beta$ ). The equilibrium degradation temperatures are gained by extrapolation of  $T_0$ ,  $T_p$  and  $T_f$  to  $\beta = 0$ ;  $T_0 = 193.33$ ,  $T_p = 203$  and  $T_f = 300$  °C for diflunisal,  $T_0 = 210$ ,  $T_p = 220$  and  $T_f = 353.33$  °C for tenoxicam and  $T_0 = 226.67$ ,  $T_p = 320$  and  $T_f = 363.33$  °C for celecoxib.



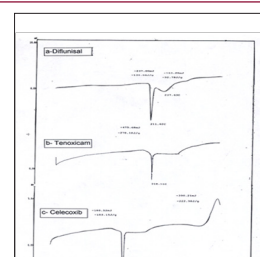
**Figure 4:** plots of the thermal decomposition temperatures versus heating rates according to Flynn-Wall-Ozawa method.

of 220.7 and 151.4 and 101.22 kJ/mol were found for diflunisal, tenoxicam and celecoxib, respectively. Also these values show that the activation energy is very close to the value obtained using Kissinger method. The kinetic data were calculated for the other two mathematical models (Coats & Redfern and Madhusudanan) in the different conversions ranges ( $\alpha$ ) in order to choose the best linear correlation coefficients ( $r$ ). The results led to the following values; diflunisal ( $\alpha = 10-30\%$ ): CR ( $r = 1.00$ ), MD ( $r = 1.00$ ); tenoxicam ( $\alpha = 8-50\%$ ): CR ( $r = 1.00$ ), MD ( $r = 1.00$ ); celecoxib ( $\alpha = 10-80\%$ ): CR ( $r = 1.00$ ), MD ( $r = 1.00$ ). The kinetic parameters; the activation energy ( $E_a$ ) and frequency factor ( $Z$ ) demonstrated significant differences between the three anti-inflammatory drugs. The activation energies according to Kissinger, Flynn-Wall-Ozawa are in a good agreement with those obtained using the Coats-Redfern and Madhusudanan methods Table 1.

**Table 1:** The kinetic and thermodynamic parameters of anti-inflammatory drugs.

Method	Drug	Parameter				
		Order reaction (n)	Activation energy (Ea) kJ mol <sup>-1</sup>	Frequency factor (Z) s <sup>-1</sup>	Activation Entropy-( $\Delta S^\ddagger$ )	Correlation coefficient (r)
Kissinger	Dflunisal	1.0	174.94	0.195	114.29	0.9994
	Tenoxicam	1.0	145.78	0.161	115.07	0.9860
	Celecoxib	1.0	101.22	0.097	117.399	0.9892
Ozawa	Dflunisal	1.3	220.70	0.248	113.44	0.9961
	Tenoxicam	1.3	151.41	0.181	114.94	0.9980
	Celecoxib	1.3	111.27	0.101	118.359	0.9994
Coats & Redfern	Dflunisal	1.0	190.80	0.220	113.87	1.0
	Tenoxicam	1.0	147.63	0.164	114.38	1.0
	Celecoxib	1.0	85.89	0.086	118.41	1.0
Madhusudanan	Dflunisal	1.0	195.71	0.211	111.31	1.0
	Tenoxicam	1.0	140.31	0.152	116.51	1.0
	Celecoxib	1.0	90.57	0.095	117.90	1.0

Using Kissinger method, the activation energy can be calculated from a plot of  $\log \beta/T^2$  versus  $(1000/T)$  (Figure 5). The obtained activation energies are 174.94, 145.796 and 101.220 kJ/mol for diflunisal, tenoxicam and celecoxib, respectively. The activation energy can also be determined using the method of Flynn-Wall-Ozawa, from linear fitting of  $\ln \beta$  versus  $(1000/T)$  at different conversion values. Owing to the fact that the equation of Flynn-Wall-Ozawa, was derived using the Doyle approximation only conversion values in the low range as well as a high range can be used. For this study, we have used the conversion values 9, 14, 19, 24 and 30 % for diflunisal and 8, 12, 27, 37 and 45 % for tenoxicam and 20, 40, 60 and 80 for celecoxib. Figure 4, shows that the fitting straight lines are a nearly parallel, thus indicating applicability of this method to the pharmaceutical drugs (diflunisal, tenoxicam and celecoxib) in the conversion range studied. This fact suggests that a single reaction mechanism is operative [24,25].



**Figure 5:** The differential scanning calorimetric (DSC) analysis of a- Diflunisal, b-Tenoxicam and c- celecoxib.

Activation energy values corresponding to the different conversions are determined. From these values a mean value -8-50%); CR ( $r = 1.00$ ), MD ( $r = 1.00$ ); celecoxib ( $\alpha = 10-80\%$ ); CR ( $r = 1.00$ ), MD ( $r = 1.00$ ). The kinetic parameters; the activation energy ( $E_a$ ) and frequency factor ( $Z$ ) demonstrated significant differences between the three anti-inflammatory drugs. The activation energies according to Kissinger, Flynn-Wall-Ozawa are in a good agreement with those obtained using the Coats-Redfern and Madhusudanan methods Table 1.

The activation energy values suggested the following sequence of thermal stability: diflunisal > tenoxicam > celecoxib. The differential scanning calorimetric (DSC) curves. Allowed determination of the melting points and the degree of purity of the drugs, starting from molecular masses of substances Purity determination is difficultly listed in USP in general chapter on thermal analysis [26]. The results obtained by the volumetric and spectrophotometric methods afforded values similar to those found by differential thermal analysis Table 2, comparison of the data on the anti-inflammatory drugs analyzed in this work reveals the importance of the (DSC) technique for the quality control of drugs. Also, the melting point obtained by DSC reveals the precision of the technique in yielding these thermal parameters.

**Table 2:** Degrees of purity and melting points of diflunisal, tenoxicam and celecoxib obtained by differential scanning calorimetric and pharmacopeial methods.

Drug	Degree of purity %		Melting point, °C		
	DSC	Pharmacopeial	DSC	DTA	Pharmacopeial
Diflunisal	98.89	98.97	211.62	218	211-213
Tenoxicam	98.63	98.95	218.51	220	209-213
Celecoxib	98.95	98.99	160.68	162	159-165

## Conclusion

The thermal behavior of diflunisal, tenoxicam and celecoxib as anti-inflammatory drugs has been studied using TGA/DTA and differential scanning calorimetric (DSC) techniques.

- The kinetic and thermodynamic parameters, activation energy ( $E_a$ ), order of reaction ( $n$ ), frequency factor ( $Z$ ) and activation entropy ( $\Delta S^\ddagger$ ) have been calculated.
- The purity of three anti-inflammatory drugs, diflunisal, tenoxicam and celecoxib have been determined by differential scanning calorimetric (DSC), comparison of the data on the anti-inflammatory drugs analyzed in this work reveals the importance of the (DSC) technique for the quality control of drugs. Also, the melting points obtained by (DTA) and DSC reveal the precision and compatible of the two techniques in yielding these thermal parameters.
- The thermal stability of anti-inflammatory drugs have been evaluated on the basis of the kinetic and thermodynamic parameters, suggest the following sequence of stability, diflunisal > tenoxicam > celecoxib.

The use of clean techniques, speed simplicity of the analytical methods applied to obtain the results are the reasons be hinging the even growing important of thermal analysis in the quality control of the active ingredients or medication.

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